



BALKAN  
AGRICULTURAL

## Appendix - Packaging

### 220 lt Aseptic Bag in Drum

Wooden Pallets, according to EU legislation and International Standards for Phytosanitary Measures (ISPM).

<i>Dimension</i>	<i>Average values</i>
Length (L)	1120 mm
Width (W)	1120 mm
Weight	19 kg – 23 kg

Four (4) drums are placed on each pallet.

### Labeling

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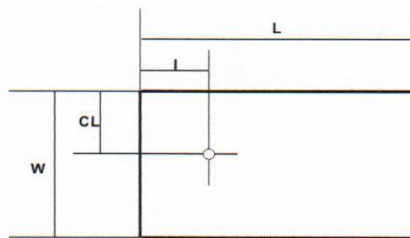
Each drum is identified with the following information:

- a. Producer name
- b. Country
- c. Product description
- d. Filling line and serial bag number
- e. Net weight
- f. Fill date (as production code) and time
- g. Bar code with above info

<i>Revision</i>	<i>Date</i>	<i>Reason for change</i>
1		Specification format
<b>Issued by:</b> Quality Assurance		<b>Approved by:</b> Operations

### Primary Packaging

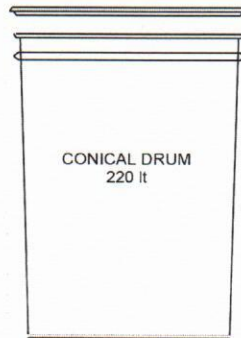
220 It aseptic bags composed of outer barrier material with oxygen penetration < 1 cc/m<sup>2</sup>/24 hours and inner LLDPE liner.



<i>Dimension</i>	<i>Average values</i>
Length (L)	1550-1620 mm
Width (W)	940 mm
Weight	0.55-0.75 kg

### Secondary Packaging

Conical, steel drum with plastic lid, for 220 It aseptic bag.



<i>Dimension</i>	<i>Average values</i>
Height	955-970 mm
External top diameter	570-580 mm
Internal top diameter	555-565 mm
Bottom diameter	515-535 mm
Drum weight	8,8 kg - 10.5 kg
Lid weight	0.4 kg - 0,5 kg

### Tertiary Packaging

(model document)